

NS-1132A-72
自動切綑條機
Automatic Ribbon Cutting Machine



- 適用於各種棉、化纖、縐等面料的自動切綑條
 - 採用PLC可編程控制器控制和人性化觸摸顯示屏操作
 - 採用伺服馬達配合高精度絲桿導軌，控制切刀座X方向精準移動(精確度 0.1mm)，使切出的綑條尺寸更準確
 - 自動進刀系統，採用伺服馬達控制，切刀行程和進給量可數字式調節，實現精準控制
 - 自動磨刀系統：採用步進馬達控制磨刀馬達X/Y向移動，走位更精準；配合全新設計的自動插補定位磨刀方法，不論新舊刀均可實現自動磨刀；可設定磨刀時刀尖與刀刃的角度與深度，使綑條切割更整齊；用戶可根據需要設置工作達到相應次數後磨刀或每次工作後磨刀；
 - 自動吸塵裝置，可吸取過濾磨刀和切綑條過程中產生的鐵屑和布屑，有效保護操作環境乾淨整潔
 - 變頻獨立控制切刀和主軸轉動速度，以適應不同物料切割
 - 可數碼調節切割多段不同寬度和數量的綑條(最小寬度 5mm)，切割完成後，切刀座自動回位，方便取料
 - 氣動布夾，操作夾料更方便
 - 切刀及磨刀系統增加安全防護罩
 - 標準跟機Ø12"切刀
- Suitable for automatic ribbon cutting of various fabrics such as cotton, synthetic fiber, interlining, etc
 - Adopt PLC and user friendly touch screen for operation
 - Servo motor in conjunction with precise screw rod provide accurate movement of blade holder in X axis (Precision: 0.1mm), hence uniform ribbon size
 - Servo motor controlled feeding system offers precise digital adjustment of blade stroke and feed
 - The movement of automatic blade sharpening system in X and Y axis is guaranteed by stepping motor and innovated insertion-supplement method; both new or old blade can be automatically sharpened; blade edge width and angle can be pre-set before sharpening. User can set sharpening frequency or sharpen the blade after each operation according to production need
 - Automatic suction device can vacuum away the particles when sharpening or lint when operation
 - Inverter controlled blade spinning speed to adapt to different material
 - Digital adjustment of multiple sections of ribbons with different width (Min. 5mm) and quantity. After slitting, blade automatically return to original position for operator to collect material
 - With pneumatic clamp to facilitate fabric fixation
 - Blade and sharpening system with guard
 - Standard model equipped with Ø12" blade



可視化安全操作空間
Visualized safe operation room



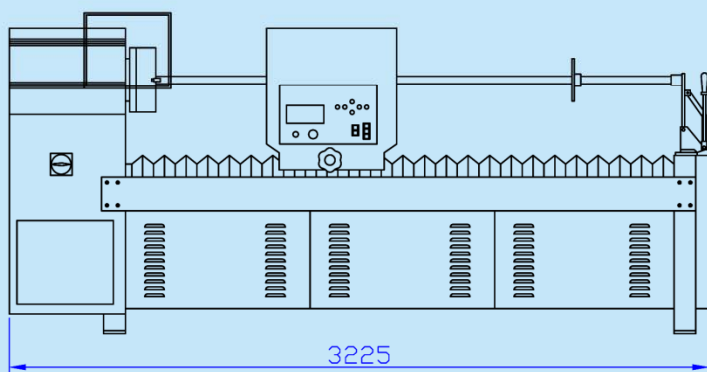
全自動磨刀系統
Fully automatic sharpening system



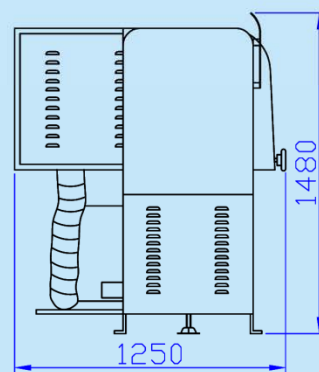
氣動布夾
Pneumatic fabric clamp



人機界面和多功能操作台
HMI and multi-purpose operation console



外形尺寸圖
Overall Size Diagram



型號 Model	電源 Power Supply	總功率(kW) Total Power	最大布寬(inch) Max. Fabric Width	壓縮空氣壓力(kgf/cm ²) Compressed Air Pressure	淨重(kg) Net Weight	毛重(kg) Gross Weight	機身尺寸(mm) Machine Size	裝箱尺寸(mm) Packing Size
NS-1132A-72	3PH/380V/50Hz	3	Ø7x72	5	925	1280	3225x1250x1480	3430x1350x1700



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