

NS-397-3-82

自動對邊布料預縮定型機

Auto Edge Alignment Fabric Shrinkage Fixing and Relaxing Machine



- 適用於針織、梳織、牛仔等布料鬆布、預縮、定型，經過處理後面料物理特性更穩定，裁剪尺寸更準確
- 採用PLC可編程控制器控制及人性化操作界面觸摸顯示屏操作，可記憶10組不同程式
- 前噴蒸汽濕潤布料，再經過振動布料，使加濕後的布料經緯紗線間的張力重新均勻排列，之後布料再經過螺旋式熱風風干系統(100~180℃)和抽濕冷卻定型系統，使布料約達到預縮效果0~9%
- 可調輸送系統配合超喂軸裝置，使布料在減少張力的狀態下輸送，提高布料預縮效果
- 搖臂擺動將布料來回折疊配合自動齊邊裝置，降低因捲布所產生張力的同時，疊布效果更整齊
- 特造抽氣罩，經特殊設計，無滴水現象，把多餘蒸汽排出室外，改善工作環境
- Suitable for loosening, pre-shrinking and shaping of knitted, woven fabrics, denim, etc.; after processing, fabrics' physical properties will be more stable and cutting dimensions more precise
- Adopt PLC and user friendly touch screen for operation, able to memorize 10 programs
- Fabric becomes wet when passing through front steam spraying section, then the tension of warp and weft yarns is evenly regulated when passing through vibration section, and after passing through coil type hot air drying (100~180℃) and cold air setting systems, fabric shrinkage can attain 0~9%
- Adjustable conveyor system aided by super-feed shaft enables tensionless fabrics movement and enhanced pre-shrinking effect
- Aided by automatic edge alignment device, swing arm moves to and fro to fold the fabric, in this way to reduce tension caused in fabric winding while producing neat stacking result
- Specially designed vacuum cover can eliminate water dripping phenomenon and discharge excess steam outdoors, thus improving working environment

型號 Model	電源 Power Supply	總功率(kW) Total Power	加工寬度 Working Width	鬆布速度(m/min) Loosening Speed	蒸汽工作壓力(kgf/cm ²) Steam Working Pressure	耗蒸汽量(kg/hr) Steam Consumption	機身尺寸 (mm) Machine Size
NS-397-3-82	3PH/380V/50Hz	22	2100mm(82")	0~20	3~5	120	5030x2730x2130



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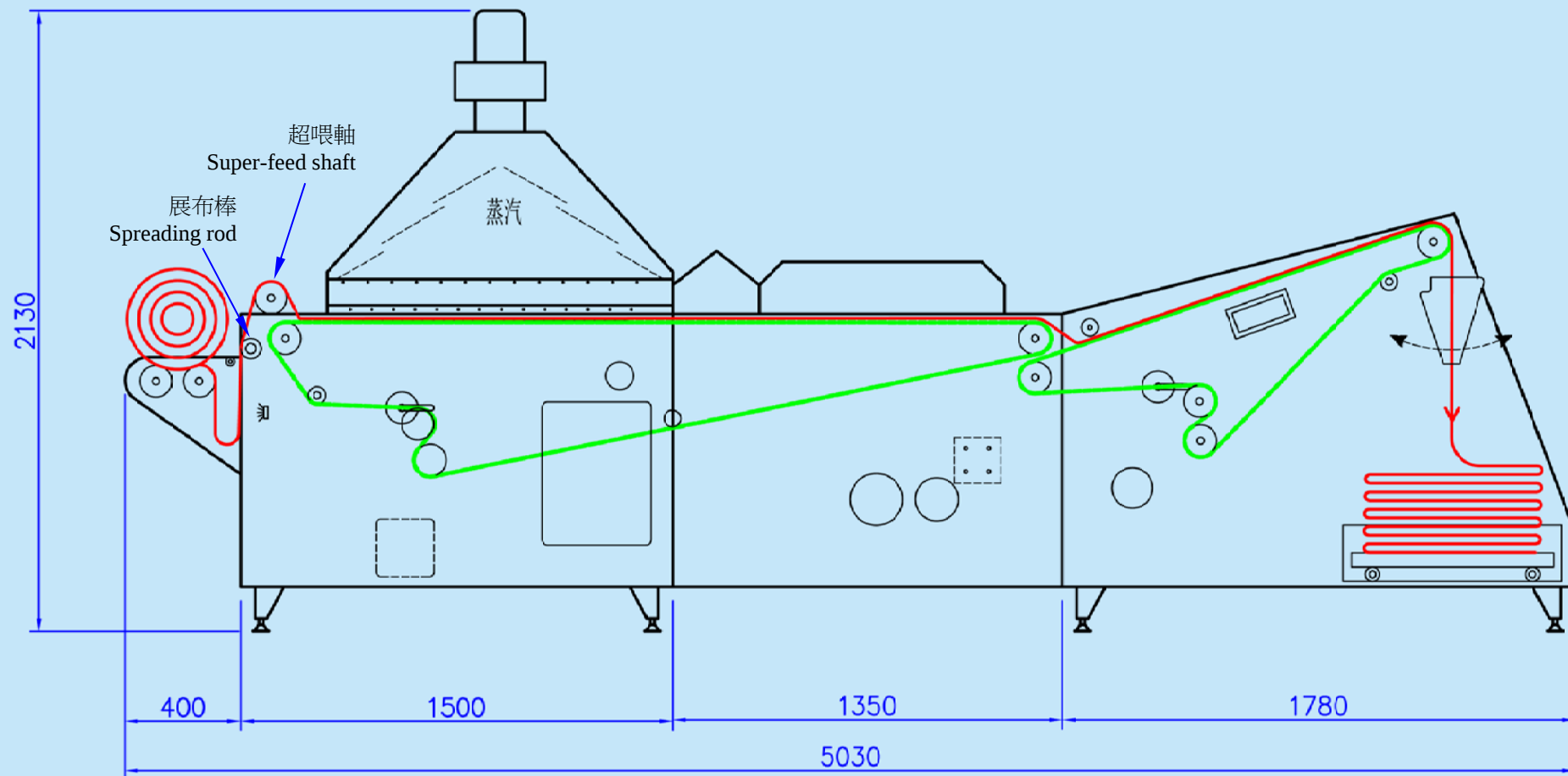
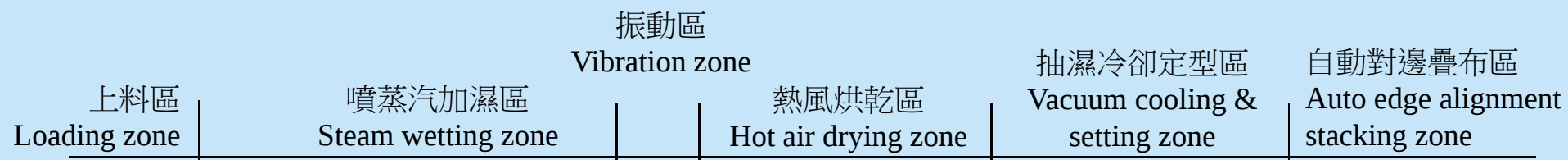
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NS-397-3-82工作原理圖
Working Principle Diagram